|  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- |
| **Daily Shift Report CP/TB - Setup** | | | **A picture containing text, clipart  Description automatically generated** | | |
| **Date/Schedule** | **6/28/2023 // 19:00-07:00** | | | |  |
| **Team** | **Blue Shift** | | | |
| **Setup Technician** | ***Andrew Wright & Scott Bryan*** | | | |
| **SAFETY** | | | | | |
|  |  | | | | |
| **Concern** |  | | | | |
| **Concern** |  | | | | |
| **Concern** |  | | | | |
| **Machine Issues** | | | | | |
| ***Machine*** | ***Duration (Min)*** | ***Description of Problem*** | | ***Resolution*** | |
| TBAM1 |  |  | |  | |
| TBAM2 |  |  | |  | |
| TBAM3 |  | * PA material jam | | * Cleared jam | |
| TBBM3 |  |  | |  | |
| TBBM2 |  | * PA- length too long causing material to bunch up | | * Changed length parameter by -13mm, changed pressure disk rollers to 1 all the way across, raised conveyor height. | |
| BACC1 |  |  | |  | |
| BACC2 |  |  | |  | |
| BACC3 |  | * Beads not layering correctly * Splices too thick and sometimes open * Suction cup loose | | * Change stepper start position from -0.1 to 0.5 * Shortened lay on length and increased lay on position * Added Teflon tape | |
| CXB1 |  |  | |  | |
| CXB2 |  |  | |  | |
| CXPC1 |  |  | |  | |
| CXSL1 |  |  | |  | |
| CXGC1 |  |  | |  | |
| **“Setup Shop Status / Topics** | | | | | |
| 5S Good/Bad |  | | | | |
| Good |  | | | | |
| **SHIFT COMMENTS** | | | | | |
| **Assisted operators with offsets/adjustments that did not require a loss code** | | | | | |